



## HAN-CRETE PRODUCTS, INC.

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### Han-Crete Products, Inc. Limited Warranty

Han-Crete Products, Inc. precast concrete products (coping) include two-year limited warranty, from the date of sale by Han-Crete Products, Inc. The warranty is subject to the following terms;

Proper Installation, the product must be installed in a manner consistent with time-honored professional masonry installation, set in a straight, plumb, and level configuration with sufficient slope away from the interior of the pool as to prevent any water from running into the pool. The substrate must be clean and free of any debris or foreign material as well as the bonding surface of the precast itself. The precast must be bonded to the substrate (bond beam) by the use of an industry standard mortar, and/or, thin set obtaining a permanent adhesion. The product must be grouted with an approved grouting material.

After Installation, a waterproof membrane must be applied to the back of the coping and bond beam, thus preventing the migration of moisture from the decking (or paver system) and bond beam, to the coping, thereby preventing staining of the coping by any material or moisture present in or on the decking, grouting, or bond beam. Also, the coping must be sealed with a penetrating sealer in an effort to protect it from any airborne substances or staining during the construction phase by the various trades. Furthermore, the precast coping must be protected from shearing or breaking of the bond and or movement by the use of an expansion joint between the coping and any decking system subsequently installed in proximity to the coping.

Protection from damage caused by other trades, all subsequent processes to the construction of the pool must avoid allowing any foreign substance to contact the coping, such as concrete, mortar, grout, plaster, paint, etc. Furthermore, these trades must avoid contacting the freshly installed coping with any mechanical equipment or tools. In the event of any foreign material contacting the coping it must be removed immediately and cleaned with pure, clean water only. The use of any chemical agent is strictly prohibited without the prior written consent of Han-Crete Products, Inc.

By adhering to the above stipulations the product is warranted to maintain a new, or near-new condition for a period of two years. This warranty is strictly limited to repair, or replacement of the material, at the sole discretion of Han-Crete Products, Inc., and explicitly does not cover the cost of labor involved in the replacement of the product. This warranty is expressly voided where any damage is caused by improper installation, as detailed above, or where after-installation precautions have not been followed. This warranty expressly does not cover damage due to freezing and thawing of the product as it is manufactured from a standard concrete mixture that is devoid of any admixtures. Furthermore, this warranty is voided in instances where any damage is caused by other trades that have not followed industry standards as detailed above, or by vandalism or acts of God, or negligent acts of others.